



“ ”

· ( / <sup>2</sup>)

- 0,6 (6,0) , 0,04 (300)

· · · · · )

- 06 (6,0)

:

- 20 200° C

- 20 150° C

:

=11- 20 130° C

=12- 20 110° C

=13- 20 90° C

=14- 20 80° C

- 20 200° C

, 2								
2,0	100	100	20	20	40	40	10 1	10 1
4,0	150	100	40	40	40	40	10 1	10 1
6,0	150	100	40	40	40	40	10 1	10 1
8,0	200	100	40	40	40	40	10 1	10 1
10,0	200	100	40	40	40	40	10 1	10 1

	, 2	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	D <sub>4</sub>	d <sub>1</sub>	I <sub>1</sub>	I <sub>2</sub>	I <sub>3</sub>				c ,
										L	B	H	
2,0-12	2,0	207	305	404	500	608	1125	1120	520	810	668	1490	442
4,0-12	4,0	414	500	600	700	980	1630	1600	835	985	1040	2120	1180
6,0-12	6,0	500	600	700	800	1080	1960	1900	800	1085	1140	2450	1680
8,0-12	8,0	700	800	900	1000	1280	1825	1750	840	1310	1340	2310	1960
10,0-12	10,0	700	800	900	1000	1280	2175	2100	1215	1310	1340	2660	2430